

## **Fraunhofer** TESTED<sup>®</sup> DEVICE

RK Rose+Krieger GmbH RK DuoLine Z60 Clean **Report No. RK 2011-1187** 

## Single product Particle Emission

This document only applies to the named product in its original state and is valid for a period of 5 years from the current date the document was issued. The document can be verified under www.tested-device.com.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.



This is to certify that the product mentioned above, provided by

## RK Rose+Krieger GmbH Minden, Germany

has been awarded a Fraunhofer certificate TESTED DEVICE bearing the report number RK 2011-1187.

The linear axis RK DuoLine Z60 Clean was assessed in compliance with ISO 14644-14. When operated under the specified test conditions, it is suitable for use in cleanrooms fulfilling the specifications of the following Air Cleanliness Classes according to ISO 14644-1:

Test parameter(s)	Air Cleanlines Class
$v_1 = 0.25 \text{ m/s}; a_1 = 4.0 \text{ m/s}^2;$ without suction	5
$v_2 = 0.5 \text{ m/s}; a_2 = 4.0 \text{ m/s}^2;$ without suction	6
$v_3 = 1.0 \text{ m/s}; a_3 = 4.0 \text{ m/s}^2;$ without suction	7
Overall result without suction	7
$v_4 = 0.25 \text{ m/s}; a_4 = 4.0 \text{ m/s}^2;$ with suction	1
$v_s = 0.5 \text{ m/s}; a_s = 4.0 \text{ m/s}^2;$ with suction	1
$v_6 = 1.0 \text{ m/s}; a_6 = 4.0 \text{ m/s}^2;$ with suction	1
Overall result with suction	1

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on behalf of // / / //// Dr.-Ing. Frank Bürger, Project Manager Fraunhofer IPA